

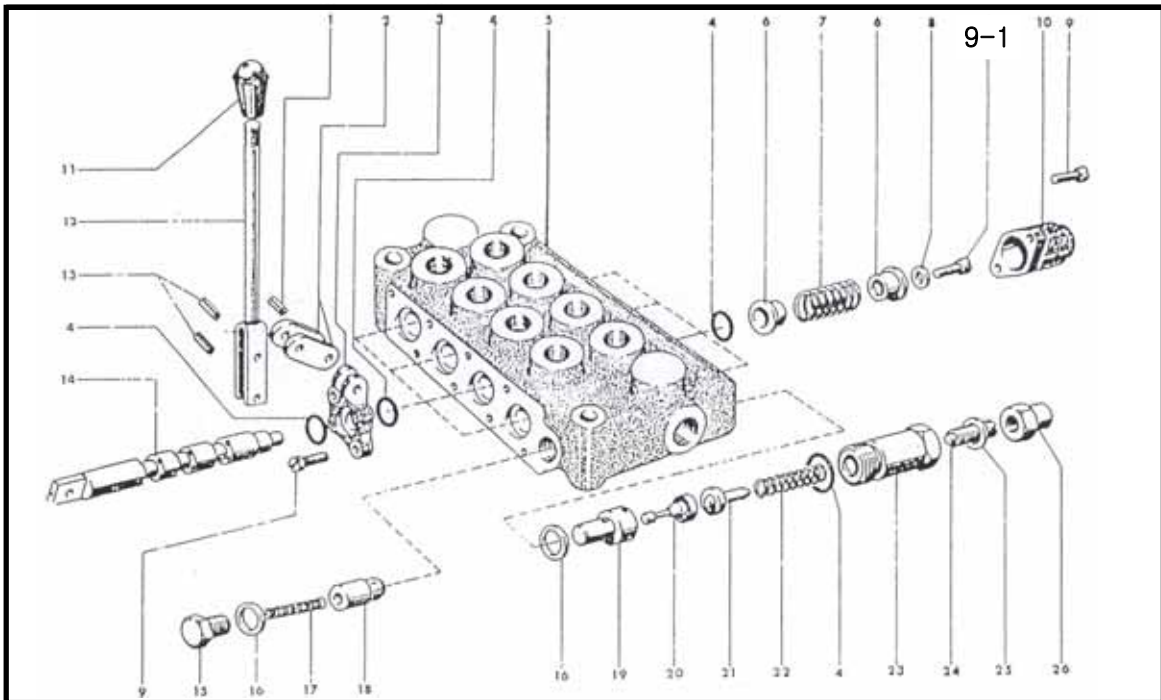
# JUNJIN CONCRETE PUMP SERVICE INFORMATION



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Subject	Outrigger control valve		

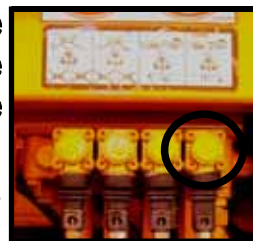
## ■ Outrigger control valve leaking inspection and repairing

### ○ Control valve cross section



### ○ Valve leaking inspection and repairing

- ① Draw out the air which is pressurized by the oil tank and release 9 volts 2EA it removes 10 caps.
- ② Releases 9-1 bolts of internal cap, It takes off the spring and the seat and it puts out.
- ③ If 4th O-rings were damaged, it replace.
- ④ Release the bolt of the side figure and it will be able to separate the spool, the 4th O-ring which are between the spool it replace. The spool, when working ①, ②, ③, disassemble is possible.
- ⑤ Each kind of pumps below of the M40 use 4th control valve especially, The M42 above is using 5th control valve the work method is same (identical).



releas the  
hex. 4EA bolt